MOCK TEST PAPER – 2 INTERMEDIATE: GROUP – I PAPER – 3: COST MANAGEMENT ACCOUNTING Suggested Answers/ Hints

1. (a) Apportionment of Joint Costs

Particulars	A (₹)	B (₹)
Selling Price	16,000	8,000
Less: Estimated profit	4,000	1,600
	(25% of ₹16,000)	(20% of ₹ 8,000)
Cost of sales	12,000	6,400
Less: Selling & Distribution exp.	267	133
(Refer working note)	(₹ 400 × 2/3)	(₹ 400 × 1/3)
Less: Subsequent cost	5,000	3,000
Share of Joint cost	6,733	3,267

So, Joint cost of manufacture is to be distributed to A & B in the ratio of 6733 : 3267

Statement showing Cost of Production of A and B

Elements of cost	Joint	Cost	Subsequent Cost		ubsequent Cost Total C	
	Α	В	A B		Α	В
Material	3,367	1,633	3,000	1,500	6,367	3,133
Labour	2,020	980	1,400	1,000	3,420	1,980
Overheads	1,346	654	600	500	1,946	1,154
	Cost of production				11,733	6,267

Working Note:

Calculation of Selling and Distribution Expenses

Particulars	(₹)
Total Sales Revenue (₹ 16,000 + ₹ 8,000)	24,000
Less: Estimated Profit (₹ 4,000 + ₹ 1,600)	(5,600)
Cost of Sales	18,400
Less: Cost of production:	
- Joint Costs	(10,000)
- Subsequent costs (₹ 5,000 + ₹ 3,000)	(8,000)
Selling and Distribution expenses (Balancing figure)	400

(b) Statement Showing "Operating Loss"

	If Plant is Continued	If Plant is Shutdown
Sales	7,60,000	
Less: Variable Cost	5,70,000	
Contribution	1,90,000	

Less: Fixed Cost	3,50,000	1,30,000
Less: Additional Cost		15,000
Operating Loss	1,60,000	1,45,000

Decision on Shut Down

A comparison of loss figures (indicated as above) points out that loss is reduced by ₹15,000 (₹ 1,60,000 - ₹ 1,45,000) if plant is shut down.

 \rightarrow Accordingly, plant should be Shut Down.

Shut Down Point = $\frac{₹3,50,000 - ₹1,45,000}{₹8 - ₹6}$ = 1,02,500 units

Capacity Level at Shut Down Point (%)

At 100% Level – Production Capacity

= 1,18,750
$$\left(\frac{95,000\,\text{units}}{0.80}\right)$$

Capacity Level at Shut Down Point

= 86.32%
$$\left(\frac{1,02,500\text{units}}{1,18,750\text{units}}\right)$$

(c) (i) Economic Order Quantity (E.O.Q)

$$= \sqrt{\frac{2 \times \text{Annual requirement of 'Rex' × Ordering cost per order}{\text{Annual carrying cost per unit per annum}}}$$

= $\sqrt{\frac{2 \times 60,000 \text{ units } \times ₹ 800}{₹ 10 \times 15\%}} = \sqrt{\frac{9,60,00,000}{₹ 1.5}} = 8,000 \text{ units}}$

(ii) Re-order Level = Safety Stock + (Normal daily Usage × Re-order period)

$$= 600 + (\frac{60,000 \text{ units}}{300 \text{ days}} \times 10 \text{ days})$$

(iii) Maximum Stock Level = E.O.Q (Re-order Quantity) + Safety Stock

(iv) Average Stock Level = Minimum Stock level + $\frac{1}{2}$ Re-order Quantity = $600^* + \frac{1}{2}$ 8,000 units = 4,600 units

OR MaximumStocklevel + MinimumStocklevel Average Stock Level 2 8,600 units + 600 units 2 = 4,600 units * Minimum Stock Level = Re-order level – (Normal daily usage × Re-order period) $= 2,600 - (\frac{60,000 \text{ units}}{300 \text{ days}} \times 10 \text{ days})$ = 2,600 - 2,000 = 600 units OR Minimum Stock Level = Safety Stock level = 600 units Labour Turnover Rate (Separation method) (d) (i) No. of workers separated Average no. of workers on roll 5 100 40 Or, Average no. of workers on roll Average no. of workers on roll = 800 Or, (ii) Labour Turnover Rate (Replacement method) No. of workers replaced Average no. of workers on roll = No. of workers replaced 8 Or, 100 800 No. of workers replaced = 64 Or. (iii) Labour Turnover Rate (Flux Method) _ No. of Separations + No. of accessions (new recruitments) Average No. of workers on roll = 40 + No. of accessions (New recruitments) 13 Or, 100 800 100 (40 + No. of Accessions) = 10,400 Or, = 64 Or, No. of new accessions (iv) No. of workers at the beginning of the year Let workers at the beginning of the year were 'X' Average no. of workers on roll = Workers at the begining + Workers at the end 2 $= \frac{X + (X + \text{New accessions} - \text{Separations})}{2}$ 800

$$800 \qquad = \frac{X + (X + 64 - 40)}{2}$$

$$800 = \frac{X + (X + 24)}{2}$$

= 1,600 – 24 or, X = 788 workers

2. (a) Statement Showing "Budgeted Cost *per unit* of the Product"

Activity	Activity Cost (Budgeted) (₹)	Activity Driver	No. of Units of Activity Driver (Budget)	Activity Rate (₹)	Deposits	Loans	Credit Cards
ATM Services	8,00,000	No. of ATM Transaction	2,00,000	4.00	6,00,000		2,00,000
Computer Processing	10,00,000	No. of Computer processing Transaction	20,00,000	0.50	7,50,000	1,00,000	1,50,000
Issuing Statements	20,00,000	No. of Statements	5,00,000	4.00	14,00,000	2,00,000	4,00,000
Customer Inquiries	3,60,000	Telephone Minutes	7,20,000	0.50	1,80,000	90,000	90,000
Budgeted Cost	41,60,000				29,30,000	3,90,000	8,40,000
Unit	Units of Product (as estimated in the budget period)						14,000
	Budgeted (Cost per unit of the	product		50	30	60

Working Note

2 X

	Activity	Budgeted Cost (₹)		Remark
ATM	Services:			
(a)	Machine Maintenance	4,00,000	-	All fixed, no change.
(b)	Rents	2,00,000	-	Fully fixed, no change.
(C)	Currency Replenishment Cost	2,00,000	-	Doubled during budget period.
	Total	8,00,000		
Com	puter Processing	2,50,000	-	₹ 2,50,000 (half of ₹5,00,000) is fixed and no change is expected.
		7,50,000	-	₹ 2,50,000 (variable portion) is
	Total	10,00,000		expected to increase to three times the current level.
Issuir	ng Statements	18,00,000	-	Existing.
		2,00,000	-	2 lakh statements are expected to
Т		20,00,000		be increased in budgeted period. For every increase of one lakh statement, one lakh rupees is the budgeted increase.

Computer Inquiries	3,60,000	 Estimated to increase by 80% during the budget period.
Total	3,60,000	(₹ 2,00,000 x 180%)

(b) (i)

Process- A Account

Particulars	Units	Amount (₹)	Particulars	Units	Amount (₹)
To Inputs	40,000	3,60,000	By Normal wastage (2,000 units × ₹15)	2,000	30,000
To Material		2,42,000	By Abnormal loss A/c (1,000 units × ₹27)	1,000	27,000
To Direct wages		2,58,000	By Process- B (29,600 units × ₹27)	29,600	7,99,200
To Manufacturing Exp.		1,96,000	By Profit & Loss A/c (7,400 units × ₹27)	7,400	1,99,800
	40,000	10,56,000		40,000	10,56,000

Normal wastage = 40,000 units × 5% = 2,000 units

Abnormal loss = 40,000 units - (37,000 units + 2,000 units) = 1,000 units

Transfer to Process- B = 37,000 units × 80% = 29,600 units

Sale = 37,000 units × 20% = 7,400 units

Process- B Account

Particulars	Units	Amount	Particulars	Units	Amount
		(₹)			(₹)
To Process- A A/c	29,600	7,99,200	By Normal wastage	2,960	59,200
			(2,960 units × ₹ 20)		
To Material		2,25,000	By Profit & Loss A/c	27,000	12,96,000
			(27,000 units × ₹ 48)		
To Direct Wages		1,90,000			
To Manufacturing Exp.		1,23,720			
To Abnormal Gain A/c	360	17,280			
(360 units × ₹ 48)					
	29,960	13,55,200		29,960	13,55,200

Normal wastage = 29,600 units × 10% = 2,960 units

Abnormal gain = (27,000 units + 2,960 units) – 29,600 units = 360 units

(ii) Costing Profit & Loss Account

Particulars	Amount	Particulars	Amount
	(₹)		(₹)
To Process- A A/c	1,99,800	By Sales:	
To Process- B A/c	12,96,000	- Process-A	2,73,800
		(7,400 units × ₹ 37)	
To Abnormal loss A/c	12,000	- Process- B	16,47,000
		(27,000 units × ₹ 61)	
To Indirect Expenses	4,48,080	By Abnormal gain	10,080
		By Net loss	25,000
	19,55,880		19,55,880

Working Notes:

Normal wastage (Loss) Account

Particulars		Units	Amount (₹)	Particulars	Units	Amount (₹)
To Process-	A A/c	2,000	30,000	By Abnormal Gain A/c (360 units × ₹ 20)	360	7,200
To Process-	B A/c	2,960	59,200	By Bank (Sales)	4,600	82,000
		4,960	89,200		4,960	89,200

Abnormal Loss Account

Particulars	Units	Amount (₹)	Particulars	Units	Amount (₹)
To Process- A A/c	1,000	27,000	By Bank A/c (1,000 units × ₹ 15)	1,000	15,000
			By Profit & Loss A/c		12,000
	1,000	27,000		1,000	27,000

Abnormal Gain Account

Particulars	Units	Amount (₹)	Particulars	Units	Amount (₹)
To Normal loss A/c (360 units × ₹ 20)	360	7,200	By Process- B A/c	360	17,280
To Profit & Loss A/c		10,080			
	360	17,280		360	17,280

3. (a) Cost Sheet of M/s A&R Brothers for the month ended March 2023:

	Particulars	Amount (₹)	Amount (₹)
(i)	Materials consumed:		
	- Opening stock	6,06,000	
	- Add: Purchases	28,57,000	
		34,63,000	

	- Less: Closing stock	(7,50,000)	27,13,000
	Direct wages		37,50,000
(ii)	Prime cost		64,63,000
	Factory expenses		21,25,000
			85,88,000
	Add: Opening W-I-P		12,56,000
	Less: Closing W-I-P		(14,22,000)
	Factory cost		84,22,000
	Less: Sale of scrap		(26,000)
(iii)	Cost of Production		83,96,000
	Add: Opening stock of finished goods		3,59,000
	Less: Closing stock of finished goods		(3,09,000)
(iv)	Cost of Goods Sold		84,46,000
	Office and administration expenses		10,34,000
	Selling and distribution expenses		7,50,000
(v)	Cost of Sales		1,02,30,000
(vi)	Profit (balancing figure)		31,70,000
	Sales		1,34,00,000

(b) Working Notes:

(1) Calculation of number of patient days

35 Beds × 150) days	=	5,250
25 Beds × 80	days	=	2,000
Extra beds	=		750
Total	=		<u>8,000</u>

Statement of Profitability

Particulars	Amount	Amount
Income for the year (₹ 2,000 per patient per day × 8,000 patient days)		1,60,00,000
Variable Costs:		
Doctor Fees (₹ 2,50,000 per month × 12)	30,00,000	
Food to Patients (Variable)	8,80,000	
Other services to patients (Variable)	3,00,000	
Laundry charges (Variable) – (₹)	6,00,000	
Medicines (Variable) – (₹)	7,50,000	
Bed Hire Charges (₹100 × 750 Beds)	75,000	
Total Variable costs		56,05,000
Contribution		1,03,95,000
Fixed Costs:		
Rent (₹ 75,000 per month × 12)	9,00,000	

Supervisor (2 persons × ₹25,000 × 12)	6,00,000	
Nurses (4 persons × ₹ 20,000 × 12)	9,60,000	
Ward Boys (4 persons × ₹ 5,000 × 12)	2,40,000	
Repairs (Fixed)	81,000	
Other fixed expenses – (₹)	10,80,000	
Administration expenses allocated – (₹)	10,00,000	
Total Fixed Costs		48,61,000
Profit		55,34,000

(i) Calculation of Contribution per Patient- day

Total Contribution – ₹ 1,03,95,000

Total Patient days - 8,000

Contribution per Patient -day – ₹ 1,03,95,000 / 8,000 = ₹ 1,299.375

(ii) Breakeven Point = Fixed Cost / Contribution per Patient- day

= ₹ 48,61,000 / ₹1,299.375

= 3,741 patient days

4. (a) (i) Statement Showing Cost Elements Equivalent Units of Performance and the Actual Cost per Equivalent Unit

Detail of	Detail	Details	Equivalent Units				
Returns	of Input		Output	Labour		Over	heads
	Units		Units	Units	%	Units	%
Returns in Process at Start	200	Returns Completed in July	900	900	100	900	100
Returns Started in July	825	Returns in Process at the end of July	125	100	80	100	80
	1,025		1,025	1,000		1,000	

Costs:	Labour (₹)	Overhead (₹)
From previous month	12,000	5,000
During the month	1,78,000	90,000
Total Cost	1,90,000	95,000
Cost per Equivalent Unit	190.00	95.00

(ii) Actual cost of returns in process on July 31:

	Numbers	Stage of Completion	Rate per Return (₹)	Total (₹)
Labour	125 returns	0.80	190.00	19,000
Overhead	125 returns	0.80	95.00	9,500
				28,500

(iii) Standard Cost per Return:

Labour	5 Hrs ×	₹ 40 per hour = ₹200
Overhead	5 Hrs ×	₹ 20 per hour = <u>₹100</u>
		<u>₹ 300</u>
Budgeted volume	e for July	= ₹ 98,000 / 1000 = 980 Returns
Actual labour rat	е	= ₹ 178000 / 4000 = ₹44.50

(iv) Computation of Variances:

Statement Showing Output (July only) Element Wise	Labour	Overhead
Actual performance in July in terms of equivalent units as Calculated above	1,000	1,000
Less: Returns in process at the beginning of July in terms of equivalent units i.e. 25% of returns (200)	50	50
	950	950

Variance Analysis:

Labour Rate Variance

- = Actual Time × (Standard Rate Actual Rate)
- = Standard Rate × Actual Time Actual Rate × Actual Time
- = ₹ 40 × 4,000 hrs. ₹ 1,78,000 = ₹ 18,000(A)

Labour Efficiency Variance

- = Standard Rate × (Standard Time Actual Time)
- = Standard Rate × Standard Time Standard Rate × Actual Time
- = ₹ 40 × (950 units × 5 hrs.) ₹ 40 × 4,000 hrs.
- = ₹ 30,000(F)

Overhead Expenditure or Budgeted Variance

- = Budgeted Overhead Actual Overhead
- = ₹ 98,000 ₹ 90,000
- = ₹ 8,000(F)

Overhead Volume Variance

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- = Recovered/Absorbed Overhead Budgeted Overhead
 - 950 Units × 5 hrs. × ₹20 ₹ 98,000 = ₹ 3,000(A)
- (b) (i) Computation of percentage recovery rates of factory overheads and administrative overheads.

Let the factory overhead recovery rate as percentage of direct wages be F and administrative overheads recovery rate as percentage of factory cost be A.

Factory Cost of Jobs:

Direct materials + Direct wages + Factory overhead

For Job 101 = ₹ 54,000 +₹ 42,000 + ₹ 42,000F

For Job 102 = ₹ 37,500 +₹ 30,000 + ₹ 30,000F

Total Cost of Jobs:

Factory cost + Administrative overhead

For Job 101 = (₹ 96,000 + ₹ 42,000F) + (₹ 96,000+ ₹ 42,000F) A = ₹ 1,51,500* For Job-102 = (₹ 67,500 + ₹ 30,000F) + (₹ 67,500+ ₹ 30,000F) A = ₹ 1,06,875** The value of F & A can be found using following equations 96.000 + 42.000F + 96.000A + 42.000AF 1.51.500 =eqn (i) 67,500 + 30,000F + 67,500A + 30,000AF 1,06,875 =eqn (ii) Multiply equation (i) by 5 and equation (ii) by 7 4,80,000 + 2,10,000F + 4,80,000A + 2,10,000AF 7,57,500 =eqn (iii) 4,72,500 + 2,10,000F + 4,72,500A + 2,10,000AF 7,48,125 =eqn (iv) _ 7 7,500 + 7,500A = 9,325 7,500 A = 9,325 - 7,500 A = 0.25Now put the value of A in equation (i) to find the value of F 96,000 + 42,000F + 24,000 + 10,500F = 1,51,500 52,500F = 1,51,500 - 1,20,000 F = 0.6On solving the above relations: F = 0.60 and A = 0.25Hence, percentage recovery rates of: Factory overheads = 60% of wages and

Administrative overheads = 25% of factory cost.

Working note:

Total Cost = $\frac{\text{Selling price}}{(100\% + \text{Percentage of profit})}$

Statement of jobs, showing amount of factory overheads, administrative overheads and profit:

	Job 101	Job 102
	(₹)	(₹)
Direct materials	54,000	37,500
Direct wages	42,000	30,000

Prime cost	96,000	67,500
Factory overheads		
60% of direct wages	25,200	18,000
Factory cost	1,21,200	85,500
Administrative overheads		
25% of factory cost	30,300	21,375
Total cost	1,51,500	1,06,875
Profit (10% & 20% respectively)	15,150	21,375
Selling price	1,66,650	1,28,250

(iii) Selling price of Job 103

	(₹)
Direct materials	24,000
Direct wages	20,000
Prime cost	44,000
Factory overheads (60% of Direct Wages)	12,000
Factory cost	56,000
Administrative overheads (25% of factory cost)	14,000
Total cost	70,000
Profit margin (balancing figure)	10,000
87.5%	80,000

5. (a) (i) Preparation of Production Budget (in units)

	October	November	December	January
Demand for the month (Nos.)	40,000	35,000	45,000	60,000
Add: 20% of next month's demand	7,000	9,000	12,000	13,000
Less: Opening Stock	(9,500)	(7,000)	(9,000)	(12,000)
Vehicles to be produced	37,500	37,000	48,000	61,000

(ii) Preparation of Purchase budget for Part-X

	October	November	December
Production for the month (Nos.)	37,500	37,000	48,000
Add: 40% of next month's	14,800	19,200	24,400
production	(40% of 37,000)	(40% of 48,000)	(40% of 61,000)
	52,300	56,200	72,400
No. of units required for production	2,09,200	2,24,800	2,89,600
	(52300 × 4 units)	(56200 × 4 units)	(72,400 × 4 units)
Less: Opening Stock	(48,000)	(59,200)	(76,800)
		(14800 × 4 units)	(19200 × 4 units)
No. of units to be purchased	1,61,200	1,65,600	2,12,800

(iii) Budgeted Gross Profit for the Quarter October to December

	October	November	December	Total
Sales in nos.	40,000	35,000	45,000	1,20,000
Net Selling Price per unit*	7,28,535	7,28,535	7,28,535	
Sales Revenue (₹ in lakh)	2,91,414	2,54,987.25	3,27,840.75	8,74,242
Less: Cost of Sales (₹ in lakh) (Sales unit × Cost per unit)	2,28,560	1,99,990.00	2,57,130.00	6,85,680
Gross Profit (₹ in lakh)	62,854	54,997.25	70,710.75	1,88,562

* Net Selling price unit = ₹ 8,57,100 – 15% commission on ₹ 8,57,100 = ₹7,28,535.

(b) (i) Statement Showing "Calculation of Contribution/ unit"

		Р	Q	R	S
		(₹)	(₹)	(₹)	(₹)
Selling Price	(A)	23.88	28.68	55.08	47.88
Variable Cost					
Direct Material		10.08	13.20	30.48	24.96
Direct Labour		4.08	4.08	6.72	6.36
Variable Overheads		1.44	1.44	2.40	2.16
Total Variable Cost	(B)	15.60	18.72	39.60	33.48
Contribution per unit	.(A) - (B)	8.28	9.96	15.48	14.40

(ii) Calculation of Machine Hours/ unit

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(iii) Machine Hours Required

(v)

Machine Hours per unit	1,44,000*	2,23,200%	3,42,000@	1,78,200#
			Total	8,87,400

* - (1,20,000 × 1.2); % - (1,86,000 × 1.2); @ - (1,71,000 × 2); # - (99,000 × 1.8)

(iv) Total Machine Hours Available 8,15,000. Hence, it is a key factor. Product 'S' is to be manufactured, since it is not available with sub-contractor/ market.

Statement Showing "Make or Buy for Products P, Q, R"

	Р	Q	R
	(₹)	(₹)	(₹)
Sub-Contractor/ Buy Price	21.36	24.00	48.00
Less: Variable Manufacturing Cost	15.60	18.72	39.60
Saving in Cost	5.76	5.28	8.40
Saving in Cost per machine hour	4.8	4.4	4.20
Ranking	I	II	

Statement Showing "Best Product Mix"

Product	Units	Machine Hour/ Unit	Total Machine Hours
S	99,000	1.8	1,78,200
Р	1,20,000	1.2	1,44,000
Q	1,86,000	1.2	2,23,200
R (Balance)	1,34,800	2.0	2,69,600
		Total	8,15,000

Balance quantity of R to be purchased 36,200 units (1,71,000 – 1,34,800).

(vii)

Profitability Statement

Product	No of Units	Contribution/unit (₹)	Total Cont. (₹)
P (Mfg)	1,20,000	8.28	9,93,600
Q (Mfg)	1,86,000	9.96	18,52,560
R (Mfg)	1,34,800	15.48	20,86,704
R (Buy)	36,200	7.08	2,56,296
		(₹55.08 - ₹48.00)	
S (Mfg)	99,000	14.40	14,25,600
Total Contribution			66,14,760
Less: Fixed Overhead	46,84,000		
Net Profit			19,30,760

6. (a) Difference between Cost Control and Cost Reduction

Cost Control		Cost Reduction	
1.	Cost control aims at maintaining the costs in accordance with the established standards.	1.	Cost reduction is concerned with reducing costs. It challenges all standards and endeavours to better them continuously.
2.	Cost control seeks to attain lowest possible cost under existing conditions.	2.	Cost reduction recognises no condition as permanent, since a change will result in lower cost.
3.	In case of Cost Control, emphasis is on past and present.	3.	In case of cost reduction, it is on present and future.
4.	Cost Control is a preventive function.	4.	Cost reduction is a corrective function. It operates even when an efficient cost control system exists.
5.	Cost control ends when targets are achieved.	5.	Cost reduction has no visible end.

(b) (i) Standard Cost Centre: Cost Centre where output is measurable and input required for the output can be specified. Based on a well-established study, an estimate of standard units of input to produce a unit of output is set. The actual cost for inputs is compared with the standard cost. Any deviation (variance) in cost is measured and analysed into controllable and uncontrollable cost. The manager of the cost centre is expected to comply with the standard and held responsible for adverse cost variances. The input-output ratio for a standard cost centre is clearly identifiable.

(vi)

(ii) Discretionary Cost Centre: The cost centre whose output cannot be measured in financial terms; thus input-output ratio cannot be defined. The cost of input is compared with allocated budget for the activity. Examples of discretionary cost centres are Research & Development department, Advertisement department where output of these department cannot be measured with certainty and co-related with cost incurred on inputs.

	Job Costing	Process Costing
(i)	A Job is carried out or a product is produced by specific orders.	The process of producing the product has a continuous flow and the product produced is homogeneous.
(ii)	Costs are determined for each job.	Costs are compiled on time basis i.e., for production of a given accounting period for each process or department.
(iii)	Each job is separate and independent of other jobs.	Products lose their individual identity as they are manufactured in a continuous flow.
(iv)	Each job or order has a number and costs are collected against the same job number.	The unit cost of process is an average cost for the period.
(v)	Costs are computed when a job is completed. The cost of a job may be determined by adding all costs against the job.	Costs are calculated at the end of the cost period. The unit cost of a process may be computed by dividing the total cost for the period by the output of the process during that period.
(vi)	As production is not continuous and each job may be different, so more managerial attention is required for effective control.	Process of production is usually standardized and is therefore, quite stable. Hence control here is comparatively easier.

(c) The main points which distinguish job costing and process costing are as below:

(d) Cost plus contracts have the following advantages and disadvantages:

Advantages:

- (i) The Contractor is assured of a fixed percentage of profit. There is no risk of incurring any loss on the contract.
- (ii) It is useful specially when the work to be done is not definitely fixed at the time of making the estimate.
- (iii) Contractee can ensure himself about 'the cost of the contract', as he is empowered to examine the books and documents of the contractor to ascertain the veracity of the cost of the contract.

Disadvantages - The contractor may not have any inducement to avoid wastages and effect economy in production to reduce cost.